

OCL STEEL
OCL IRON & STEEL LIMITED

OISL /SPCB/023/2014-15

Date: 14.07.2014

To

The Member Secretary,
State Pollution Control Board, Odisha,
Paribesh Bhawan, A/118, Nilakantha Nagar,
Unit VIII, Bhubaneswar-751012

Sub: Submission of Six Monthly Environmental Status report (for the period of January-June'2014) of
M/s OCL Iron & Steel Limited, Village: Lamloi, Rajgangpur Dist. Sundargarh.

Sir,

We would like to submit the Six monthly Environmental Status report (for the period January 2014 –
June'2014) of our plant in Format –B for your information and kind perusal.

Thanking You.

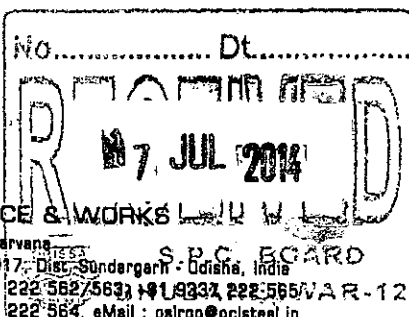
Yours Faithfully,
for OCL IRON & STEEL LIMITED


Birendra Jee
Director (Projects & operation)

Encl:- Filled in Six Monthly Environmental Status Report in Format-B.

Cc to:-

1. Chief Conservator of Forest, Ministry of Environment & Forest, Eastern Regional Office, A/3,
Chandrasekharapur, Bhubaneswar-751023.
2. The filled form sent through email to Dr. Prashant Gargava, Sr. Environmental Engineer, PCI-
II, CPCB, Delhi- Email: eepeg.cpcb@nic.in and Garima Sharma, Asst. Environmental Engineer,
CPCb, Delhi, Email: garima.cpcb@gmail.com
3. Regional Officer, State Pollution Control Board, Odisha, Rourkela for information.



REGD. OFFICE & WORKS
At-Lamloi - P.O.-Garvana
Rajgangpur-770 017, Dist. Sundargarh - Odisha, India
Phone: +91 6624 222 562/563, +91 9337 222 565
Fax : +91 6624 222 564, eMail : pcrcpo@oclsteel.in

CORPORATE OFFICE
3, L.S.C. Pamposh Enclave
Greater Kailash - I
New Delhi - 110 048, India
Phone: +91 11 42344422, 42344444

BHUBANESWAR OFFICE
Plot No. 756/P, Ground Floor,
Swarna Hospital Road, Jaydev Vihar,
Bhubaneswar - 751 013, Odisha, India
Phone: +91 674 236 0509, Fax: 236 1508

ENVIRONMENTAL STATUS REPORT OF M/s OCL IRON & STEEL LTD.,

Village: Lamloi , Rajgangpur, Dist. Sundargarh, Odisha

FORMAT –B

(To be submitted once in six month)

Period: January-June

1.0 Information on Emissions

1.1 Stack Emissions

| Stack Identification No. | Process to which the stack is attached | No. Of observations | Dates of monitoring | PM Concentration (mg/Nm ³) | | CO Concentration (vol/vol) | | No of observations exceeding the standards | |
|--------------------------|---|---------------------|--|--|-------|----------------------------|-------|--|----|
| | | | | Min | Max | Min | Max | PM | CO |
| 1 | Common Stack attached to Kiln 1& 2 ESPs | 6 | 29.01.2014 21.02.2014 20.03.2014 24.04.2014 20.05.2014 26.06.2014 | 89.0 | 89.2 | 0.007 | 0.014 | - | - |
| 2 | Stack attached to Kiln 3 & 4 common ESP | 6 | 29.01.2014 21.02.2014 20.03.2014 24.04.2014 20.05.2014 26.06.2014 | 79.5 | 88.7 | 0.006 | 0.081 | - | - |
| 3 | Stack attached to ESP of AFBC Boiler | 6 | 29.01.2014 21.02.2014 20.03.2014 24.04.2014 20.05.2014 26.06.2014 | 97.8 | 99.4 | 0.009 | 0.031 | - | - |
| 4 | Stack attached to Bag Filter of Cooler Discharges 1&2 | 6 | 30.01.2014 22.02.2014 21.03.2014 25.04.2014 21.05.2014 27.06.2014 | 52.3 | 55.3 | - | - | - | - |
| 5 | Stack attached to Bag Filter of Cooler Discharges 3&4 | 6 | 30.01.2014 22.02.2014 21.03.2014 25.04.2014 21.05.2014 27.06.2014 | 52.6 | 54.2 | - | - | - | - |
| 6 | Stack attached to Bag Filter of SMS for IFs | 6 | 30.01.2014 22.02.2014 21.03.2014 25.04.2014 21.05.2014 27.06.2014 | 49.5 | 53.6 | 0 | 0 | - | - |
| 7 | Stack attached to Bag Filter of RMHS | 6 | 30.01.2014 22.02.2014 21.03.2014 25.04.2014 21.05.2014 27.06.2014 | 48.2 | 50.86 | - | - | - | - |
| 8 | Stack attached to Bag Filter of Coal handling Circuit | 6 | 30.01.2014 22.02.2014 21.03.2014 25.04.2014 21.05.2014 27.06.2014 | 54.36 | 55.4 | - | - | - | - |
| 9 | Stack attached | 6 | 30.01.2014 | 49.3 | 50.9 | - | - | - | - |

| | | | | | | | | | |
|----|--|---|--|------|-------|---|---|---|---|
| | to Bag Filter of Product House | | 22.02.2014 21.03.2014 25.04.2014 21.05.2014 27.06.2014 | | | | | | |
| 10 | Stack attached to Bag Filter of Intermediate Bin | 6 | 30.01.2014 22.02.2014 21.03.2014 25.04.2014 21.05.2014 27.06.2014 | 51.8 | 54.35 | - | - | - | - |

1.2 Fugitive emissions

Fugitive emission to be monitored at a distance 10.0 meter from the source of fugitive emission as per the following:

| Area | Monitoring location | No of observations once in a month | Dates of monitoring | SPM level (mg/m ³) | | No of observations exceeding the standard | | | |
|----------------------------|---|--|--|--------------------------------|---------|---|---------|---------|-----|
| | | | | Min | Max | | | | |
| Raw material handling area | Wagon tippler | -NA- | - | - | - | - | | | |
| | Screen area | 1 | 29.01.2014 | 880.96 | 1458.66 | Nil | | | |
| | Transfer point | | 21.02.2014 | | | | | | |
| | Stock bin area | | 20.03.2014 24.04.2014 20.05.2014 26.06.2014 | | | | | | |
| Crusher area | Crushing plant | 29.01.2014 | 756.56 | | | | 1563.45 | Nil | |
| Crusher area | Vibrating plant | 1 | | 21.02.2014 | | | | | |
| | | | | 20.03.2014 | | | | | |
| Raw material feed area | Feeder area | | | 29.01.2014 | 698.75 | 986.36 | | | Nil |
| | Mixing area | | | 21.02.2014 | | | | | |
| | Transfer points | | 20.03.2014 | | | | | | |
| | | 24.04.2014 20.05.2014 26.06.2014 | | | | | | | |
| Cooler discharge area | Over size discharge area | 1 | 30.01.2014 | 654.12 | 956.98 | Nil | | | |
| | Transfer points | | 22.02.2014 | | | | | | |
| Product processing area | Intermediate stock bin area Screening plant Magnetic separation unit Transfer point Over size discharge area Product separation area Bagging area | 1 | 21.03.2014 | | | | 968.25 | 1226.88 | Nil |
| | | | 30.01.2014 | | | | | | |
| | | | 22.02.2014 | | | | | | |
| | | | 25.04.2014 | | | | | | |
| | | | 21.05.2014 | | | | | | |
| | | | 27.06.2014 | | | | | | |
| Other areas | As specified by State Pollution Control Board/Pollution Control Committee | | | | | Nil | | | |

2.0 information on Effluent: Nil

| Parameter | Monitoring value mg/l except pH | | No. Of observations | Dates of monitoring | No. of observations exceeding the standard |
|-----------|------------------------------------|-----|------------------------|------------------------|---|
| | Min | Max | | | |
| | | | | | |

3.0 information on solid waste:

| Name of the Solid Waste | Quantity (average period for the reporting T/Day) | | Accumulated quantity at the end of the period (T) | Treatment provided & mode of disposal |
|---|--|--|---|--|
| | General | Utilized by recycle/reuse/sold | | |
| Char | 180 TPD | Use in AFBC boiler | 33440 T | Loaded into dumpers through pug mill after mixing with water. Tarpaulin wrapped on the material and sent to designated dump yard for disposal. |
| Kiln accretions | 700 T (from 4 nos. of kilns in 6 months) | Used in Low lying area filling , road construction | 700 T (from 4 nos. of kilns in 6 months) | Loaded into dumpers after mixing with water, tarpaulin wrapped on the material and sent to designated site for disposal. |
| Flue dust | 68.69 TPD | Used at Cement manufacturing plant and fly ash brick manufacturing unit | 12365 T | Loaded into dumpers through pug mill after mixing with water. Tarpaulin wrapped on the material and sent to designate manufacturing units for value addition to the solid waste. |
| Bottom ash | 55 TPD | Used in Low lying area filling, road construction. | 9900 T | Collected and deposited at the silo. Loaded into dumpers through the pug mill after mixing with water, material transported to the designated disposal site through tarpaulin covered vehicle. |
| Gas cleaning plant (GCP)/scrubber sludge | Not in use (Flue gas pass through WHRB) | - | - | - |

The filled form may also be sent through email to:

Dr. Prashant Gargava, Sr. Environmental Engineer, PCI-II, CPCB, Delhi- Email: eeeg.cpcb@nic.in

Garima Sharma, Asst. Environmental Engineer, CPCb, Delhi, Email: garima.cpcb@gmail.com